Please read the Instruction Manual and the Safety Instructions before operating the Soda Maker.
When using electrical appliances, basic safety precautions should always be followed:

1. It is important that you read and understand all instructions carefully before use.

2. In case of emergency, immediately remove plug from power outlet and discontinue use.

3. To protect against fire, electric shock, and personal injury, **DO NOT** immerse plug in water or other liquid. **DO NOT** touch the plug with wet hands.

4. Close supervision is necessary when the product is used near children. Keep out of reach of children. Even children being supervised are not to play with the appliance.

5. The appliance is not to be used by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instructions.

6. Unplug product from outlet when soda maker is not in use, before putting on or taking off parts, before cleaning unit, or when replacing carbonator.

7. Always attach cord to the product before plugging it into the wall outlet.

8. **DO NOT** move soda maker during the carbonation process.

9. **WARNING:** **DO NOT** operate the unit with a damaged supply cable or power supply or after the appliance malfunctions, or is dropped or damaged in any manner. If the power supply is damaged, immediately unplug the soda maker and contact SodaStream Customer Service for a replacement.

10. **WARNING:** The use of attachments not recommended or sold by the manufacturer may cause fire, electric shock or injury.

11. Use only with the power supply supplied by SodaStream.

12. **WARNING:** **Carbonating bottle must be properly in place before operating appliance.**

13. **WARNING:** **DO NOT** use product for anything other than for making carbonated water or soda. Use of this product for any unintended purposes may result in personal injury or property damage.

14. **WARNING:** Always use the machine on a flat, stable, heat-resistant surface away from sources of heat or water splashes. **DO NOT** place the machine on a hot surface (e.g., heating plate) and never use it close to an open flame. **DO NOT** place the electric cable close to heat, sharp edges, etc. **DO NOT** allow the cable to dangle. **DO NOT** unplug by pulling the cable. **DO NOT** let the supply cable hang over edge of table or counter.

15. Verify that the voltage indicated on the technical specifications plate on the unit corresponds to your electrical installation. The use of an incorrect connection risks electric shock or electrocution, may cause damage to the product, and voids the warranty.

16. This product is for household use only. **DO NOT** use outdoors.

17. To reduce the risk of personal injury or property damage, any servicing other than cleaning and user maintenance should be performed by a SodaStream-authorized service representative.

**IMPORTANT SAFEGUARDS**

SAVE THESE INSTRUCTIONS AND PROVIDE THEM TO ANY SUBSEQUENT USERS BEFORE THE MACHINE IS USED.
When using electrical appliances, basic safety precautions should always be followed:

1. It is important that you read and understand all instructions carefully before use.
2. In case of emergency, immediately remove plug from power outlet and discontinue use.
3. To protect against fire, electric shock, and personal injury, DO NOT immerse plug in water or other liquid. DO NOT touch the plug with wet hands.
4. Close supervision is necessary when the product is used near children. Keep out of reach of children. Even children being supervised are not to play with the appliance.
5. The appliance is not to be used by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instructions.
6. Unplug product from outlet when soda maker is not in use, before putting on or taking off parts, before cleaning unit, or when replacing carbonator.
7. Always attach cord to the product before plugging it into the wall outlet.
8. DO NOT move soda maker during the carbonation process.
9. **WARNING:** DO NOT operate the unit with a damaged supply cable or power supply or after the appliance malfunctions, or is dropped or damaged in any manner. If the power supply is damaged, immediately unplug the soda maker and contact SodaStream Customer Service for a replacement.
10. **WARNING:** The use of attachments not recommended or sold by the manufacturer may cause fire, electric shock or injury.
11. Use only with the power supply supplied by SodaStream.
12. **WARNING:** Carbonating bottle must be properly in place before operating appliance.
13. **WARNING:** DO NOT use product for anything other than for making carbonated water or soda. Use of this product for any unintended purposes may result in personal injury or property damage.
14. **WARNING:** Always use the machine on a flat, stable, heat-resistant surface away from sources of heat or water splashes. DO NOT place the machine on a hot surface (e.g., heating plate) and never use it close to an open flame. DO NOT place the electric cable close to heat, sharp edges, etc. DO NOT allow the cable to dangle. DO NOT unplug by pulling the cable. DO NOT let the supply cable hang over edge of table or counter.
15. Verify that the voltage indicated on the technical specifications plate on the unit corresponds to your electrical installation. The use of an incorrect connection risks electric shock or electrocution, may cause damage to the product, and voids the warranty.
16. This product is for household use only. DO NOT use outdoors.
17. To reduce the risk of personal injury or property damage, any servicing other than cleaning and user maintenance should be performed by a SodaStream-authorized service representative.

SAVE THESE INSTRUCTIONS AND PROVIDE THEM TO ANY SUBSEQUENT USERS BEFORE THE MACHINE IS USED.
GENERAL WARNINGS
• DANGER: Misuse of this product may result in serious personal injury.
• ⚠️ WARNING: There is a potential for a severe bottle failure as a result of exposure to temperatures in excess of 120°F (49°C) or below 34°F (1°C) or failure to follow the instructions in this manual.
• ⚠️ WARNING: DO NOT use the appliance if it is not in its upright position as dangerous levels of CO₂ may accumulate in bottle.
• DO NOT carbonate an empty bottle.
• DO NOT use the soda maker to carbonate any liquids other than plain water
• DO NOT remove the bottle during the carbonation process.
• ⚠️ WARNING: DO NOT use the machine if a warning icon appears or if the LCD display is not working.

CARBONATORS
• DANGER: A CO₂ leak can lead to carbon dioxide poisoning. In the event of a CO₂ leak, ventilate the area and seek immediate medical attention.
• ⚠️ WARNING: The carbonator should be inspected prior to use for any dents, punctures, or other damage. If any are detected, DO NOT use the carbonator and contact a SodaStream-authorized service representative.
• ⚠️ WARNING: Mishandling the carbonator can result in serious personal injury.
• Always keep carbonator in a cool place, out of direct sunlight and away from any heat source.
• DO NOT transport the soda maker with the carbonator in place.
• DO NOT tamper with the carbonator in any way.
• DO NOT attempt to puncture or incinerate the carbonator.
• DO NOT throw or cause the carbonator to fall.

BOTTLES
• DO NOT attempt to carbonate with any bottle not designed to work with this machine.
• DO NOT expose the carbonating bottles to temperatures above 120°F (49°C) or below 34°F (1°C).
• SodaStream glass bottles should not be used in this soda maker, as they are not designed to work with this model.
• DO NOT wash the SodaStream carbonating bottles in the dishwasher. DO NOT place the bottle next to a heat source such as your kitchen stove. DO NOT leave the bottles in your car. DO NOT place the bottles in the freezer. Doing so will compromise the integrity of the carbonating bottle material and may result in serious personal injury.
• ⚠️ WARNING: DO NOT use carbonating bottles if changes in shape have occurred, as that indicates the bottle is damaged. DO NOT use bottles that are scratched, worn, discolored, or damaged in any way.
• ⚠️ WARNING: SodaStream carbonating bottles are clearly marked with an expiration date near the base of the bottle. DO NOT use bottles after this date. Replace and recycle expired bottles in accordance with local recycling laws.

CARBONATION
• DO NOT add flavoring prior to carbonation.
• DO NOT carbonate an empty bottle.
• Close adult supervision is required when the product is used near children.
• Soda maker must be in an upright position when in use.
GENERAL WARNINGS

• DANGER: Misuse of this product may result in serious personal injury.

• WARNING: There is a potential for a severe bottle failure as a result of exposure to temperatures in excess of 120°F (49°C) or below 34°F (1°C) or failure to follow the instructions in this manual.

• WARNING: DO NOT use the appliance if it is not in its upright position as dangerous levels of CO2 may accumulate in bottle.

• DO NOT carbonate an empty bottle.

• DO NOT use the soda maker to carbonate any liquids other than plain water.

• DO NOT remove the bottle during the carbonation process.

• WARNING: DO NOT use the machine if a warning icon appears or if the LCD display is not working.

CARBONATORS

• DANGER: A CO2 leak can lead to carbon dioxide poisoning. In the event of a CO2 leak, ventilate the area and seek immediate medical attention.

• WARNING: The carbonator should be inspected prior to use for any dents, punctures, or other damage. If any are detected, DO NOT use the carbonator and contact a SodaStream-authorized service representative.

• WARNING: Mishandling the carbonator can result in serious personal injury.

• Always keep carbonator in a cool place, out of direct sunlight and away from any heat source.

• DO NOT transport the soda maker with the carbonator in place.

• DO NOT tamper with the carbonator in any way.

• DO NOT attempt to puncture or incinerate the carbonator.

• DO NOT throw or cause the carbonator to fall.

BOTTLES

• DO NOT attempt to carbonate with any bottle not designed to work with this machine.

• DO NOT expose the carbonating bottles to temperatures above 120°F (49°C) or below 34°F (1°C).

• SodaStream glass bottles should not be used in this soda maker, as they are not designed to work with this model.

• DO NOT wash the SodaStream carbonating bottles in the dishwasher. DO NOT place the bottle next to a heat source such as your kitchen stove. DO NOT leave the bottles in your car. DO NOT place the bottles in the freezer. Doing so will compromise the integrity of the carbonating bottle material and may result in serious personal injury.

• WARNING: DO NOT use carbonating bottles if changes in shape have occurred, as that indicates the bottle is damaged. DO NOT use bottles that are scratched, worn, discolored, or damaged in any way.

• WARNING: SodaStream carbonating bottles are clearly marked with an expiration date near the base of the bottle. DO NOT use bottles after this date. Replace and recycle expired bottles in accordance with local recycling laws.

CARBONATION

• DO NOT add flavoring prior to carbonation.

• DO NOT carbonate an empty bottle.

• Close adult supervision is required when the product is used near children.

• Soda maker must be in an upright position when in use.
Thank you for joining the SodaStream Revolution.

You can now enjoy fresh sparkling drinks in seconds with just the touch of a button. The new Revolution lets you choose the level of carbonation you like with the simple touch of a button. It also estimates how much gas is left in your cylinder. The snap-lock bottle mechanism simplifies and speeds the preparation of your soda or sparkling water.

Choose from over 50 soda flavors to create great-tasting drinks made precisely to your taste. You’ll never purchase store-bought soda again!

You are also caring for the Earth by actively reducing your carbon footprint. Home soda making reduces the environmental burden associated with the manufacture, transport, and disposal of plastic soda bottles and aluminum cans.

This is truly a revolution for your family and for your community!

To register your Revolution soda maker, please visit us at www.sodastream.com and select your country. Click on “Registration” to register your product and become a part of the exciting world of SodaStream and claim your registration prize.

Follow us on Facebook, Twitter, and YouTube.
Thank you for joining the SodaStream Revolution. You can now enjoy fresh sparkling drinks in seconds with just the touch of a button. The new Revolution lets you choose the level of carbonation you like with the simple touch of a button. It also estimates how much gas is left in your cylinder. The snap-lock bottle mechanism simplifies and speeds the preparation of your soda or sparkling water. Choose from over 50 soda flavors to create great-tasting drinks made precisely to your taste. You'll never purchase store-bought soda again! You are also caring for the Earth by actively reducing your carbon footprint. Home soda making reduces the environmental burden associated with the manufacture, transport, and disposal of plastic soda bottles and aluminum cans. This is truly a revolution for your family and for your community!

To register your Revolution soda maker, please visit us at www.sodastream.com and select your country. Click on "Registration" to register your product and become a part of the exciting world of SodaStream and claim your registration prize.

Follow us on:

www.twitter.com/sodastreamusa
www.facebook.com/sodastream
www.youtube.com/user/sodastreamguru
Visit sodastream.com
and click on “Registration” to register your product

or

Scan this QR code
with your smartphone
to register your Revolution
home soda maker
Product Features

Model RV10001

- LCD Display
- Carbonation Level Buttons
- Snap-Lock Bottle Mechanism
- Carbonating Tube
- Reusable BPA-Free Carbonating Bottle
- Base
Get Started – Assembly

1. Place soda maker on flat, sturdy surface, in an upright position.
2. WARNING: DO NOT use the machine on its side as it could accumulate a dangerous level of CO2 in the bottle.
3. Remove back cover: depress cover-release button. Grasp back cover and pull away from unit. Set cover aside.
4. Turn carbonator clockwise until it stops. Hand-tighten only; DO NOT use tools.

Carbonator

Re-usable BPA Free Carbonating Bottle and Fizz-Preserving Cap

Carbonator Gas Level Indicator

Reset Button

Carbonation Level

LCD Display
Get Started – Assembly

1. Place soda maker on flat, sturdy surface, in an upright position. Remove packaging materials.
   **WARNING: DO NOT** use the machine on its side as it could accumulate a dangerous level of CO₂ in the bottle.
   Remove back cover: depress cover-release button. Grasp back cover and pull away from unit. Set cover aside.

2. Remove seal and cap from carbonator. Insert 60L carbonator into base. If using 33-ounce (130-liter) carbonator, remove adapter from base before inserting carbonator. If using a 14.5-ounce (60-liter) carbonator, make sure adapter is securely in place. Failure to do so may result in damage to cylinder holder when attaching cylinder.


4. Turn carbonator clockwise until it stops. Hand-tighten only; **DO NOT** use tools.

5. Reinstall back cover: tilt back cover toward you; insert bottom into slot and push the cover into place.
IMPORTANT: For best results, prior to making soda, fill carbonating bottles with tap water **up to the fill line** and chill.

1. Securely plug the power cord into base of soda maker and then into wall outlet. The LCD screen and control panel buttons light up. **Pull bottle loader tab toward you until it clicks.**
   **WARNING: DO NOT** pull carbonating tube.

2. Insert bottle neck into Snap-Lock. Firmly push bottle up and back. The Snap-Lock mechanism will catch the bottle firmly and the bottle will drop to vertical position. **DO NOT** screw-in the bottle.

3. Choose desired level of carbonation by pressing one of four buttons on control panel. For suggested carbonation levels, see “Matching Carbonation Level to Soda Flavor” on page 14.
   **WARNING DO NOT** remove until carbonation process is complete.

4. During operation, screen indicates carbonation progress with bubble animation. When carbonation ends, button indicator flashes; bottle on LCD display flashes. You will hear the sound of excess gas releasing. **DO NOT** remove the bottle until you hear the sound of excess gas releasing.

5. Holding the bottle at a slight angle, slowly add the desired flavor, letting it pour down the inside of the bottle. See flavor bottle for mixing instructions.

6. Fill the bottle with cold water to water line and carbonate. During operation, screen indicates carbonation progress with bubble animation. When carbonation ends, button indicator flashes; bottle on LCD display flashes. You will hear the sound of excess gas releasing. **DO NOT** remove the bottle until you hear the sound of excess gas releasing.

Pull bottle outward to release bottle from Snap-Lock, and pull bottle down to remove it. Add soda flavor to your carbonated water, if desired. (See page 14 for tips.)
Make Soda

1. Insert bottle neck into Snap-Lock. Firmly push bottle up and back. The Snap-Lock mechanism will catch the bottle firmly and the bottle will drop to a vertical position. **DO NOT screw-in the bottle.**

2. Pull bottle outward to release bottle from Snap-Lock, and pull bottle down to remove it. Add soda flavor to your carbonated water, if desired. (See page 14 for tips.)

Add Flavoring

1. Holding the bottle at a slight angle, slowly add the desired flavor, letting it pour down the inside of the bottle. See flavor bottle for mixing instructions.

2. Replace bottle cap and tighten; then mix with a gentle rolling motion. **UNCAP AND ENJOY!**

Quick-start guide to making fresh, great-tasting soda in seconds!

1. Fill the bottle with cold water to water line and carbonate

2. Fill measuring cap with soda mix

3. Pour slowly into tilted bottle, close bottle and shake gently

Enjoy!
Carbonation

TIP FOR BEST CARBONATION

- Use very cold water when carbonating since very cold water captures the most CO₂.

NOTE: The amount of soda produced by your carbonator depends on the level of carbonation selected. Selecting Button 4 requires more CO₂ and will greatly reduce the total amount of soda your carbonator produces.

Matching Carbonation Level to Soda Flavor

<table>
<thead>
<tr>
<th>SODASTREAM FLAVOR GROUP</th>
<th>CARBONATION LEVEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cola</td>
<td>3 or 4</td>
</tr>
<tr>
<td>Dr. Pete, Root Beer</td>
<td>3 or 4</td>
</tr>
<tr>
<td>Ginger Ale</td>
<td>3</td>
</tr>
<tr>
<td>Fruit</td>
<td>2 or 3</td>
</tr>
<tr>
<td>Sweetened with Stevia</td>
<td>2 or 3</td>
</tr>
<tr>
<td>Energy Drinks</td>
<td>2 or 3</td>
</tr>
<tr>
<td>Isotonic Drinks</td>
<td>2 or 3</td>
</tr>
<tr>
<td>MyWater</td>
<td>2</td>
</tr>
<tr>
<td>Mixers</td>
<td>2 or 3</td>
</tr>
<tr>
<td>Teas</td>
<td>1 or 2</td>
</tr>
</tbody>
</table>

The LCD display indicates the amount of CO₂ left in the cylinder. A full cylinder is indicated by 4 bars and the bars decrease as CO₂ is used. When the CO₂ cylinder is nearly empty (approximately 7% of capacity), the machine will buzz and the bottom bar will flash, serving as a reminder to change the cylinder.

The bottle on the display indicates the carbonation level achieved in the drink, corresponding to your fizz level selection.

The LCD display lights up when you connect to a power source. After 30 seconds of inactivity, the display goes into sleep mode. Any interaction with the machine will wake up the display.
Carbonation

TIP FOR BEST CARBONATION

• Use very cold water when carbonating since very cold water captures the most CO₂.

NOTE: The amount of soda produced by your carbonator depends on the level of carbonation selected. Selecting Button 4 requires more CO₂ and will greatly reduce the total amount of soda your carbonator produces.

LCD Display

The LCD display lights up when you connect to a power source. After 30 seconds of inactivity, the display goes into sleep mode. Any interaction with the machine will wake up the display.

The CO₂ meter displays the amount of CO₂ left in the cylinder. A full cylinder is indicated by 4 bars and the bars decrease as CO₂ is used. When the CO₂ cylinder is nearly empty (approximately 7% of capacity), the machine will buzz and the bottom bar will flash. Until the cylinder is changed, the machine will buzz each time carbonation is attempted as a reminder to change the cylinder.

The bottle on the display indicates the carbonation level achieved in the drink, corresponding to your fizz level selection.

Matching Carbonation Level to Soda Flavor

<table>
<thead>
<tr>
<th>CARBONATION LEVEL</th>
<th>3 or 4</th>
<th>3 or 4</th>
<th>3</th>
<th>2 or 3</th>
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<th>2 or 3</th>
<th>2 or 3</th>
<th>1 or 2</th>
</tr>
</thead>
</table>
**SODA MAKER**

Never use abrasive cleaners or sharp tools to clean.
Wipe the exterior of the soda maker with a soft, damp cloth.
Wipe spills in drip tray to keep drip tray dry.
**DO NOT** place in water or in a dishwasher. Doing so will seriously damage or destroy your machine.
**DO NOT** place or store the soda maker close to a heat source such as a kitchen stove.

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**BOTTLES**

**IMPORTANT:** **DO NOT** wash carbonating bottles in the dishwasher.

⚠ **WARNING:** If carbonating bottles are mistakenly placed in the dishwasher, **DO NOT** use them and throw them away. Using bottles that have been placed in the dishwasher may result in serious personal injury.

**DO NOT** expose bottles to temperatures above 120°F (49°C).
**DO NOT** place or store bottles close to a heat source, such as a kitchen stove.

SodaStream carbonating bottles are designed to work with your SodaStream home soda maker.
**DO NOT** use SodaStream glass bottles with this product.
**DO NOT** freeze bottles.

After every use, rinse carbonating bottles with lukewarm water. If needed, use a mild hand dishwashing liquid and a soft-bristled brush to clean.
Replace Your Carbonator

You may exchange your empty carbonator for a full one locally at a participating SodaStream-authorized retailer, or you may arrange your exchange online. Visit us at sodastream.com for a list of local retailers and for ordering information.

1. Remove plug from socket. Depress cover-release button. Grasp cover and pull away from unit. Set cover aside.

2. Twist the carbonator counterclockwise to remove it. Tilt soda maker forward and lift out empty carbonator. Follow instructions in “Get Started” to install the new carbonator. **NOTE:** If replacing 14.5-ounce (60-liter) carbonator with 33-ounce (130-liter) carbonator, remove adapter from base and store it for future use.

3. Reset the CO₂ Meter Display After Replacing Carbonator

   Press and hold the RESET button for 5 seconds. A buzz indicates that you have reset the indicator to “full.”

   To change cylinder type from 14.5-ounce (60-liter) to 33-ounce (130-liter), for example in the display, press and hold the RESET button for 7 seconds. Machine will buzz after 5 seconds and again after 7 seconds to indicate cylinder type change. Display will show the new cylinder size.

   **NOTE:** A warning icon in the display means the machine needs servicing.

   **WARNING:** DO NOT personally service the machine yourself. If a warning icon appears, please call SodaStream Customer Service at 1-800-763-2258 in the U.S. or 1-877-436-5866 in Canada.
Specifications

Electrical:
- Input: 110–240V AC
- Frequency: 50–60HZ
- Output: 24V DC
- Max Current: 1.67 Amp

Machine Rating:
- Maximum Working Pressure: 145 Psi/10 bar
- Maximum Allowed Operating Temperature: 104°F/40°C
- Bottle Capacity: 33.8 oz. (1.0 Liter)

Machine:
- 24V DC
- Max Power Consumption: 1.2 Amp
- Weight: 4.7 lbs. (2.1 kg)
- Height: 17” (43.1 cm)
- Width: 5.6” (14.2 cm)
- Depth: 10.6” (27 cm)

FCC Class B Notice
This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:
1. This device may not cause harmful interference.
2. This device must accept any interference received, including interference that may cause undesired operation.

NOTE: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/television technician for help.

ICES-003 Class B Notice – Avis NMB-003, Classe B
This Class B digital apparatus complies with Canadian ICES-003. Cet appareil numérique de la classe B est conforme à la norme NMB-003 du Canada.

Troubleshooting Your Revolution Soda Maker

Before you call for service, check the list of problems and solutions below:

SODA MAKER DOESN'T WORK:
- Cord is not properly connected to machine. Check plug connection under the machine.
- Cord is not properly plugged in. Check that the machine is properly plugged into a working power outlet.
- Machine is in sleep mode. Press any button on the control panel to power up.

YOU HEAR GAS ESCAPING FROM THE BOTTLE:
- Bottle is not properly attached. Allow the soda maker to finish the carbonation process and then you can detach the bottle and reconnect it, following the instructions in the “Make Soda” section.
- It is normal to hear a small amount of gas escape at the end of the carbonating process.

MOTOR RUNS, BUT SODA MAKER DOES NOT CARBONATE:
- Carbonator may be loose. Detach the bottle, unplug the machine from the wall, open the rear cover, and retighten the carbonator. Apply firm pressure but do not overtighten.
- If the carbonator is already firmly in place, it may be empty. Replace with a full carbonator.

WARNING: Use caution when removing carbonator as it may be very cold.

CANNOT GET THE BOTTLE IN:
- Pull the bottle loader tab toward you until it clicks.
- Insert bottle neck into Snap-Lock.
- Firmly push bottle up and back.

WANT TO CARBONATE AGAIN THE DRINK THAT WAS ALREADY CARBONATED:
- NEVER carbonate again after you add in the syrup.
- If you have not added syrup, press desired carbonation button.

WEAK CARBONATION:
- You might be out of gas.

DANGER: IF YOUR SODA MAKER CONTINUES TO RELEASE GAS AFTER CARBONATION IS FINISHED:
- DO NOT REMOVE THE CARBONATOR OR THE BOTTLE. LEAVE THE SODA MAKER IN AN UPRIGHT POSITION.
- If the problem persists, please call SodaStream Customer Service immediately at 1-800-763-2258 in the U.S. or 1-877-436-5866 in Canada. When the soda maker is no longer releasing gas, tilt the carbonating bottle and remove. Unplug the soda maker. Remove the carbonator and exchange for a full one.
Troubleshooting Your Revolution Soda Maker

Before you call for service, check the list of problems and solutions below:

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**DANGER: IF YOUR SODA MAKER CONTINUES TO RELEASE GAS AFTER CARBONATION IS FINISHED:**
- DO NOT REMOVE THE CARBONATOR OR THE BOTTLE. LEAVE THE SODA MAKER IN AN UPRIGHT POSITION. DO NOT TOUCH IT UNTIL YOU NO LONGER HEAR GAS ESCAPING. If the problem persists, please call SodaStream Customer Service immediately at 1-800-763-2258 in the U.S. or 1-877-436-5866 in Canada. When the soda maker is no longer releasing gas, tilt the carbonating bottle and remove. Unplug the soda maker. Remove the carbonator and exchange for a full one.
IF AFTER INSTALLING A NEW CARBONATOR INTO THE SODA MAKER YOU HEAR THE SOUND OF LEAKING GAS:
• There may be a pressure leak between the carbonator holder and the valve. Screw the carbonator tighter into its fitting.

IF YOU EXPERIENCE POOR CARBONATION:
• Check if the cylinder is nearly empty.
• Verify that you are carbonating chilled water.

IF WATER OVERFLOWS FROM THE CARBONATING BOTTLE DURING CARBONATION:
• Check that the carbonating bottle is filled to just below the fill line.
• Verify that the carbonating bottle is firmly installed in the bottle loader. Check by gently pulling the bottom of the bottle.

IF YOUR SODA IS NOT FLAVORFUL ENOUGH:
• Ensure that you are filling only to the water fill line and not above it.
• Just add more flavor to taste!
• DO NOT recarbonate after adding the flavor.

WARNING: If you suspect your soda maker is damaged, stop using it immediately and call SodaStream Customer Service at 1-800-763-2258 in the U.S. or 1-877-436-5866 in Canada for assistance.
Great care has been taken to ensure that your Revolution Soda Maker was delivered to you in good condition. However, if your soda maker malfunctions within 24 months from date of purchase, and we determine the problem is due to faulty workmanship or materials, SodaStream will repair or replace it free of charge at SodaStream’s discretion. SodaStream may replace your unit with an equivalent machine if the model you purchased is no longer available. The warranty covers your soda maker providing that only SodaStream carbonators and carbonating bottles were used with it.

This warranty **DOES NOT** cover:

- Abuse, misuse, or commercial use.
- Modification, disassembly, or repair by a servicer other than an authorized SodaStream Service Center.
- Use of Soda Maker with carbonators or carbonating bottles other than those approved by SodaStream for use with this soda maker.

Only SodaStream, or its agents, are authorized to provide warranty repairs or service to your soda maker. Repair by a third party voids the warranty. If your product is in need of warranty services, please contact SodaStream Customer Service by telephone in the U.S. at 1-800-763-2258 and in Canada at 1-877-436-5866, or email us at info@sodastreamsupport.com.

**Terms and Conditions**

Any and all claims, complaints, demands for judgment or legal actions brought hereunder relating to in any way the SodaStream Revolution Soda Maker shall be governed by, and construed in accordance with, the laws of the State of New Jersey without reference to its conflicts of law principles. Purchaser(s) and user(s) irrevocably consent to the jurisdiction of the State and Federal courts located in the State of New Jersey in connection with all actions arising out of or in connection with the SodaStream Revolution Soda Maker. Purchaser(s) and user(s) waive any and all objections that venue in New Jersey is an inconvenient forum. Purchaser(s) and user(s) further agree that he or she will not initiate any action against SodaStream in any other jurisdiction.
Non-Warranty Service
If SodaStream or its authorized agents determine that the malfunction was caused by misuse, SodaStream will repair the soda maker only upon payment of the determined repair charge.

SodaStream Carbonating Bottles
Your soda maker has been designed to operate with a suitable SodaStream carbonating bottle. Use of a bottle other than a SodaStream bottle might void the warranty.

Before each use, check the expiration date on the carbonating bottle. Replace expired bottles with new ones. Please recycle your expired bottles in accordance with local recycling laws.

SodaStream Carbonators
Your soda maker has been designed to operate with a genuine SodaStream carbonator. Use of other CO₂ cylinders is not recommended as they may not be compatible with the SodaStream product. Use of a carbonator other than the SodaStream carbonator might void the warranty. Replacement carbonators are available from authorized SodaStream retailers or may be obtained online at www.sodastream.com.
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