DEAR CUSTOMER

Thank you for choosing the Soda-Club Penguin!

The Soda-Club Penguin allows you to transform your preferred drinking water into fresh, delicious sparkling water in just seconds. You can easily adjust the level of fizz to suit your own personal taste or that of your guests. Add a squeeze of lime or lemon for a delightful, refreshing sparkling beverage.

Or, choose from Soda-Club’s wide assortment of sodamix flavors – regular, diet, caffeine-free and cocktail mixers. Enjoy classics like Lemon-Lime and Cola, mixers such as Tonic and Ginger Ale, or gourmet fruit flavors like Pink Grapefruit, Cranberry-Raspberry and Orange-Mango. sodamix flavors are not included in this package; for a full selection of flavors, please visit our website: www.sodaclub.com.

The Soda-Club Penguin is quick and simple to use. No batteries or electricity are required. In this booklet, you’ll learn how to set up your Soda-Club Penguin, make perfectly effervescent sparkling water and care for your machine and glass carafes. Please read this booklet carefully before using your Soda-Club Penguin for the first time.

Should you have any questions or concerns, we offer a toll-free, dedicated Customer Support Line, available weekdays 9am – 5pm, EST. 1-800-SODACLUB (1-800-763-2258)

Please visit www.sodaclub.com for more information.
To use your Soda-Club Penguin you will need:

- Soda-Club Penguin machine
- Soda-Club Penguin glass carafe (glass carbonating bottle with the embossed Penguin logo).
- One AlcoJet Carbonator (contains high quality, food-grade CO₂)
- Cold water (tap or bottled)

**WARNING:**

Do not try to use any carbonator other than the AlcoJet Carbonator. If no carbonator is supplied with your Soda-Club Penguin machine, please visit www.sodaclub.com for details on how to obtain an AlcoJet Carbonator.
Your Soda-Club Penguin is delivered with one Soda-Club Penguin glass carbonating bottle (the “carafe”) inside the machine and one additional carafe (inside the package). Remove and wash the carafes in lukewarm water before first use.

**Removing the Glass Carafe**

1. Place the Penguin in an upright position.
2. While slightly pressing the horn down with one hand, turn the stainless steel flask to the right (to the unlock position) to open the machine (1). A marking on the machine indicates the “lock”/“unlock” position (🔒→🔓). As the horn rises, the flask will tilt forwards enabling you to remove the glass carafe (2).
3. After the carafe is removed, return and hold the flask in the upright position and push the horn down until the horn fits snugly to the flask (3). Turn the flask to the left (to the lock position) to hold the horn into place.

You may find it helpful to use the knob when turning the flask.
Fitting the Alco₂Jet Carbonator

1. Place the Soda-Club Penguin in an upright position on a flat surface.
2. Ensure that the glass carafe has been removed from the flask and that the machine is closed with the horn locked into place.
3. Remove the rear cover of the machine by simultaneously pressing the two chrome release catches and lifting the cover away from the machine (4).
4. Remove the plastic plug protecting the carbonator head washer and make sure the head washer underneath the plug is in place as demonstrated in picture (5).
5. Hold the Alco₂Jet Carbonator. Remove the plastic valve seal, unscrew and remove the plastic cap from the carbonator valve.
6. Place the base of the carbonator into the rear of the machine as demonstrated in picture (6) and slightly lift the machine onto the carbonator.
7. Screw the carbonator firmly into the carbonator holder, by turning it to the right. Do not use any tools.
8. To replace the rear cover, insert the tab at the bottom of the rear cover into the slot in the machine base and push the cover gently onto the machine until you feel the catches click into place (7). Note: It will be necessary to gently lower the carbonating lever in order to allow the carbonating lever to pass through the opening in the back cover.
EASY STEPS TO MAKE SPARKLING WATER

1 Filling Your Glass Carafe

Fill your glass carafe with water up to the level indicated on the bottle (8). Tip: Keep carafes filled with water in your refrigerator, ready for carbonation. NOTE: DO NOT FILL ABOVE WATER FILL LINE. DO NOT USE CRACKED OR CHIPPED CARAFES. USE ONLY SODA-CLUB PENGUIN CARAFES.

2 Fitting the Glass Carafe

While slightly pressing the horn down with one hand, turn the stainless steel flask to the right (in the unlock position) to open the machine (9). A marking on the machine indicates the “lock” / “unlock” position (🔒➡️🔓). As the horn rises, the flask will tilt forwards enabling you to place the carafe in the flask (10). Hold the flask in the upright position and push the horn down until the horn fits snugly to the flask. Turn the flask to the left (in lock position) until the flask clicks into place (11). You may find it helpful to use the knob when turning the flask.
3 Carbonation

Push the carbonating lever downwards, as shown, using short, firm presses (12) until you hear the gas entering the carafe. Release the lever after each press. Continue to press the carbonating lever firmly until you hear a whistle. Two whistles will make a lightly carbonated sparkling drink and three or four whistles will produce stronger carbonation. After a few attempts, you will find the level of fizz that suits your taste.

**IMPORTANT! REMEMBER-**
Carbonate only cold drinking water with no additives. Carbonate only when the Soda-Club Penguin is in the upright position. Do not carbonate an empty carafe.
4 Removing the Carafe after Carbonation

1 Press the pressure release button located on the front of the machine downward in order to release the excess gas (13). You will hear a short hiss as carbon dioxide escapes. This is a normal feature designed to ensure that pressure is reduced before the machine is opened. The machine cannot open unless pressure is first released.

2 While slightly pressing the horn down with one hand, turn the stainless steel flask to the right (in the unlock position) to open the machine (14). As the horn rises, the flask will tilt forward enabling you to remove the carafe (15).

3 You may now remove the carafe from the machine by carefully lifting it from the flask.
BEFORE CALLING FOR SERVICE

You’ll soon perfect the art of making sparkling beverages to your family’s taste. It really is a simple process. However, if you experience any problems in the early days (or later on when you need to order a CO₂ refill) check our list below:

1 If your Soda-Club Penguin does not carbonate:
   • Make sure you are pressing the carbonating lever as far as possible in short sharp bursts.
   • If the Carbonator is empty, exchange it. Visit www.sodaclub.com for details.
   • Check that the carafe has been filled up to the fill line.
   • Ensure that the Penguin is always in the upright position.

2 If, when fitting a new Carbonator, gas leaks after you have screwed the Carbonator to the Soda-Club Penguin:
   • There may be a pressure leak between the Carbonator holder and the Carbonator valve. Screw the Carbonator tighter into its holder. If this doesn’t help, remove the Carbonator immediately and check if the rubber head washer is in place. If it is missing or has slipped out of place, replace it. You’ll find one spare washer (a small black ring) at the back/top of your machine. Alternatively, you may obtain one by contacting Customer Support at 1-800-SODACLUB or by sending an email to support@sodaclub.com.

3 If water overflows from the carafe during carbonation:
   • Have you overfilled the carafe? Check the fill line and empty excess water if necessary.
   • Are you pressing the carbonating lever too long? Use short, firm presses only.

4 If there is water in the flask or if you wish to clean it:
   • Remove the flask from the machine as explained in the following chapter “Caring for Your Soda-Club Penguin”.

5 If the flask does not lock with the horn:
   • Ensure that you have installed the flask correctly after removal. Remove the flask again and re-install it as explained in the following chapter “Caring for Your Soda-Club Penguin”.

CARING FOR YOUR SODA-CLUB PENGUIN

Wipe your machine with a soft damp cloth. Do not wash in a dishwasher. Do not place or store the Soda-Club Penguin close to a heat source.

The flask may be removed for cleaning. While holding the machine with one hand, take hold of the bottom of the flask firmly with the other hand when the flask is upright (not tilted) (16) and sharply pull it away from the machine horizontally toward you. The flask may now be lifted out of its holding position. Wipe with a soft damp cloth.

To replace the flask after cleaning, align the feature at the bottom of the flask with the slot in the base of the machine (17). Press the flask down into the slot and while holding the machine firmly with one hand, push the flask towards the machine until you hear a click.

CARING FOR YOUR SODA-CLUB PENGUIN CARAFE

Use the Soda-Club Penguin carafes, which are specially designed for use with the Soda-Club Penguin.

After every use you may clean the carafe in the dishwasher. Always refill immediately with fresh cold drinking water and then store in the refrigerator, ready for carbonation. Do not subject the carafe to extreme temperature fluctuations (e.g. do not put hot water in a cold carafe) and do not place it in the freezer. Doing so may cause cracks in the carafe.

Spare carafes are available.

Visit www.sodaclub.com or call 1-800-SODACLUB for more information.
ALCO₂JET CARBONATOR

Alco₂Jet Carbonators are not for sale. They are the property of Soda-Club Atlantic (CO₂) LLC. or its affiliate as indicated on the Carbonator and the User Licence Certificate attached to the Carbonator. The Alco₂Jet Carbonator is transferred to you temporarily, subject to the terms of the User License Certificate, only for the specific purpose of carbonating water by means of a Soda-Club soda maker. When the Carbonator is empty, you may exchange it for a full Alco₂Jet Carbonator for the price of the gas refill only. For information on obtaining Exchange Carbonators, visit www.sodaclub.com or call Customer Support at 1-800-SODACLUB.

IMPORTANT
Store Carbonators in a cool place. Exposure to heat will cause the pressure in the Carbonator to rise. As a safety precaution, the Carbonator will expel the CO₂ if the pressure inside the Carbonator becomes too high. If this should happen, do not touch the Carbonator; simply leave it until all the gas has escaped. In such case, quick release of CO₂ causes the Carbonator to become extremely cold. Do not touch the Carbonator until it has warmed to room temperature. KEEP THE CARBONATOR IN A COOL PLACE. NEVER TRANSPORT THE SODA-CLUB PENGUIN WITH THE CARBONATOR IN PLACE. DO NOT TAMPER WITH THE CARBONATOR.
IMPORTANT SAFETY INSTRUCTIONS

- Every effort has been made to ensure that your Soda-Club Penguin is completely reliable and safe. However, the water carbonation process will pressurize the carbonating bottle containing the water, and therefore proper care must be taken to avoid misuse. If you have not read these instructions or have not understood them, please do not use your Soda-Club Penguin. READ THE INSTRUCTIONS NOW or CALL OUR HELP LINE 1-800-SODA-CLUB (1-800-763-2258) for assistance if you do not understand any instruction; we will be happy to assist you. CHILDREN SHOULD BE SUPERVISED IN USING THE SODA-CLUB PENGUIN UNTIL THEY CAN BE TRUSTED TO OPERATE IT IN ACCORDANCE WITH THE INSTRUCTIONS FOR USE CONTAINED IN THIS MANUAL.
- Do not use the Soda-Club Penguin for any purpose other than water carbonation, as described in this manual. Failure to do so may result in injury or damage to the Penguin.
- Do not attempt to repair or replace any part of the Soda-Club Penguin by yourself. In the event of malfunction, contact our Customer Support.
- Always remove the Soda-Club glass carafe from the Penguin and make sure that the head washer is in place in the Carbonator holder before screwing the Carbonator into it.
- Carbonate only when the Soda-Club Penguin is in the upright position.
- Carbonate only when the rear cover is in place.
- Press the carbonating lever only when the carafe is correctly positioned in the Soda-Club Penguin and the Penguin is closed.
- Carbonate only plain drinking water. Never carbonate if the Soda-Club glass carafe is empty or if it contains flavor or other additive.
- For continued protection against risk of injury — replace only with the same DOT specification 3AL carbonators. To ensure the efficient functioning of your Penguin home soda maker use AlcoJet Carbonators refilled by an authorized Soda-Club filling station, and Soda-Club Penguin glass carafes.
- Do not expose the AlcoJet Carbonator or the Soda-Club Penguin to direct sunlight or any heat source and do not leave them in the car.
- Do not subject the carafe to extreme temperature fluctuations (e.g. do not put hot water in a cold carafe) and do not place it in the freezer. Doing so may cause cracks in the carafe.
- Do not use the glass carafe if it becomes chipped, cracked or damaged in any way.
- In the event of a carafe failure within the Soda-Club Penguin, use thick leather gloves to remove the flask and dispose of the glass particles. Then, thoroughly wash the flask and the inside part of the horn under running water (remove the AlcoJet Carbonator from the Soda-Club Penguin prior to washing the horn).
- Check the Soda-Club bottle caps periodically for wear or cracks. Do not overtighten the cap as this could damage the carafe’s thread.
- Store the AlcoJet Carbonators in a cool place (at a temperature below 120°F/50°C) out of reach of children. Exposure to heat will cause pressure in the Carbonator to rise. As a safety precaution, the Carbonator will release the gas if the pressure inside becomes too high. If this happens, do not touch the Carbonator — wait until all the gas has been released. The quick release of gas causes the Carbonator to become extremely cold; do not touch it until it has warmed up to room temperature.
- Do not overtighten the Carbonator when fitting it into the Penguin, as this could damage and cause failure of the Penguin.
- Do not tamper with the AlcoJet Carbonator or play with it.
- Never transport the Soda-Club Penguin with the Carbonator in place. When carrying the Soda-Club Penguin, use one hand for support under the soda maker, and one to steady it. Do not lift by gripping the carbonating lever or the rear cover.
- Do not spray the gas contents of the AlcoJet Carbonator at eyes or body.
- Do not puncture or incinerate the AlcoJet Carbonator.

SAVE THESE INSTRUCTIONS
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